



D. S. Veshala Engineering Enterprises Pvt. Ltd.

Company Profile

Factory: 5-5-35/232, Shaktipetam, Kukatpally, Hyderabad -72

(O) 040-23077477; 040-23077474

(M) +91 9391104041 (Dhanunjaya V)

(M) +91 9492447474 (Girish V)

Mail: info@dsengg.net ; Web: www.dsveshala.com



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BUSINESS PROFILE

Business Trade Name :

D.S. VESHALA ENGINEERING ENTERPRISES PVT. LTD.

Business Address :

5-5-35/232, Shaktipetam, Kukatpally, Hyderabad - 72.

Nature of Business :

Contract Manufacturer/ Supplier

Works, Office Area :

Works : 20000 sq.ft ; Office : 1800 sq.ft

Work Force :

28 members

GST TIN No :

36AAECD2653H1ZR

PAN No:

AAECD2653H

SSI # :

28 006 12 03457

CIN # :

U28112AP2011PTC072046

BUSINESS PROFILE

Contact Numbers :

(040) 23077477 ; (040) 23077474 ; (+91) 9391104041 ; (+91) 9492447474

Email :

dsveshala@gmail.com/info@dsengg.net

Website :

www.DSVeshala.com

Kind of Ownership :

Private Limited



Trade License

File Search Reports Contact Us Logout

Trade License Search Details			
Title	D.S. VESHALA ENGINEERING ENTERPRISES PVT. LTD	Code	14
Title of Trade	D.S. VESHALA ENGINEERING ENTERPRISES PVT. LTD	Word	122
Type of Trade	eng. packing, processing, cleaning, printing or preparing in any process wherever any of the above	Category Code	3
Name of Owner/Proprietor	D.S. VESHALA ENGINEERING ENTERPRISES PVT. LTD	Category Description	S.S. - Industrial
Age		Trade Code	18
Sex		Trade Description	eng. packing, processing, cleaning, printing or preparing in any process wherever any of the above
House No	S-5-35/232 SHAKTIPETAM, KUKATPALLY	Trade House No	S-5-35/232, SHAKTIPETAM, KUKATPALLY
Street No		Trade Apartment No	
Pin Code		Trade Pin	
Area Tel. No		Trade Tel. No	
Category of Usage	S-5-35/232	Date of Comm Trade	01/05/2012
		Unit	0000
Fee Details			
Amount Licensed Fee	9299	Arrears	0
Compound Arrears Fee	0	Fines 2012-13	0
Surcharge Charges	0	Surcharge Arrears	0
Total	9299		
Payment Number 1 Details		Payment Date	
Year	2012-13	Licensed Fee	9299
Total	9299	Fines	0
No.		Arrears	0
		Surcharge Arrears	0
		Amount	9299



GOVERNMENT OF ANDHRA PRADESH COMMERCIAL TAXES DEPARTMENT

VALUE ADDED TAX REGISTRATION CERTIFICATE
(New Rule 10-1A2)

I hereby certify that **D S VESHALA ENGG ENT PVT LTD**

Whose place of business is situated at: NO S-5-35-232 SHAKTI PETAM KUKATPALLY, HYDERABAD, RANGAREDDY, ANDHRA PRADESH, 500072
is registered with VAT Registration Number with effect from: 1 June 2012 pursuant to and in accordance with the APVAT Act, 2008.

The additional place of business/branch/unit is situated at: NIL
Given under my hand at Friday 4 June 2012
Your local Tax office is: BALANAGAR, Circle in HYDERABAD RURAL Division.

TIN: **28754505141**

Your firm also registered under CST Act and the above VAT TIN must be quoted on all your interstate transactions.

VAT REGISTRATION NO: **28754505141**
COMMERCIAL TAXES DEPARTMENT
BALANAGAR OFFICE

NOTE: 1. The above Tax Payer Identification Number (TRN) must appear on all Your Tax Invoices. Correspondence with the U. Department, Your Tax returns.
2. You must continuously display this certificate in your business premises.
3. Separate Copy of Certificate for each additional place of business/branch/unit is enclosed.

Committee Registered under CST Act - IRON AND STEEL VALVES ENGINEERING GOODS

FORM NO 00010702

ACKNOWLEDGEMENT

TABULAR

1. M/s **D.S. VESHALA ENGINEERING ENTERPRISES PVT LTD** HAS FILED

MEMORANDUM FOR A **Manufacturing** ENTERPRISE AT THE ADDRESS: Survey / Plot No.:
S-5-35/232 SHAKTI PURAM KUKATPALLY, Rangareddy (District), Andhra Pradesh (State), 500072

FOR THE ITEM / ITEMS INDICATED BELOW AS PER THE FACTS STATED IN FORM NO: **00010702**
AND ALLOCATED ENTREPRENEUR'S MEMORANDUM NO. AS BELOW.

2. DETAILS OF ITEM / ITEMS TO BE MANUFACTURED / SERVICE TO BE PROVIDED.

Sl. No	Items of Manufacture / type of service to be rendered	Capacity in case of manufacture		Initial date of production / commencement of service
		Sqr	Units	
1	Centrifugal Pumping 10 CM2 Size	1,000.00	NOS	05/05/2012
2	Fabrication	1,000.00	NOS	05/05/2012
3	Internal Grinding	1,000.00	NOS	05/05/2012
4	Jig Grinding	1,000.00	NOS	05/05/2012
5	Planing	1,000.00	NOS	05/05/2012
6	Surface Grinding	1,000.00	NOS	05/05/2012

3. DETAILS OF PLANT AND MACHINERY AS PER DATE-WISE INVESTMENT

Plant and Machinery Equipment	Date of Investment (DD/MM/YYYY)	
	Investment (Lakhs)	
	40.00	05/05/2012
	8.00	05/05/2012

(add additional sheet if required)

4. **NOTE:** THE ISSUE OF THIS ACKNOWLEDGEMENT DOES NOT BESTOW ANY LEGAL RIGHT. THE ENTERPRISE IS REQUIRED TO SEEK REQUISITE CLEARANCE / LICENCE / PERMIT REQUIRED UNDER STATUTORY OBLIGATION STIPULATED UNDER THE LAWS OF CENTRAL GOVERNMENT/STATE GOVERNMENT / UT ADMINISTRATIONS / COURT ORDERS.

5. DATE OF CHANGE OF CATEGORY FROM MICRO / SMALL TO MEDIUM / MEDIUM OR VICE VERSA.

6. DATE OF ISSUE: 17-May-2012

7. NATURE OF ACTIVITY: (MANUFACTURING-L, SERVICES-V)

8. CATEGORY OF ENTERPRISE: (MEDIUM-L, SMALL-S, MEDIUM-S)

9. ENTREPRENEUR'S MEMORANDUM NUMBER: **00010702000000000000000000000000** PART - II

(First two boxes are for State/Union Territory code, next three boxes are for District code, each and seventh boxes are for category of enterprise (each box for indicating manufacturing or service and seventh box for indicating micro or small or medium) and last four boxes are for Entrepreneur Memorandum number)

DATE: 17-May-2012

PLACE: Balanagar, Rangareddy



GENERAL MANAGER
DIST. INDUSTRIES CENTRE
Ranga Reddy District
Balanagar, Hyderabad-500 037



CENTRAL BOARD OF EXCISE AND CUSTOMS

Ministry of Finance - Department of Revenue

FORM RC

Central Excise Registration Certificate
(Under Rule 9 of the Central Excise Rules, 2002)

This is to certify, subject to conditions specified below, that

M/s **D.S. VESHALA ENGINEERING ENTERPRISES PVT. LTD.** MANUFACTURING OF EXCISABLE GOODS (name and style in which the Registrant is likely to carry out business) (in case of a proprietary concern or business owned by a Hindu Undivided Family, the name of proprietor/Hindu Undivided Family, as the case may be, shall also be indicated)

is/are registered for OPERATING AS A MANUFACTURER OF EXCISABLE GOODS (type of business) at S-5-35/232, S-5-35/232, SHAKTIPETAM, SHAKTIPETAM, KUKATPALLY, HYDERABAD, ANHRA PRADESH (address of the business premises) on the basis of the application received in this office on 25/06/2012 (date of receipt).

Registration Number is **AAECO2653HEM001**



Signature of the Deputy Commissioner of Central Excise and Customs, Hyderabad - L Division

Date of issue of Original RC: 25/06/2012

Date of Last Amendment of RC: -

Place: HYDERABAD

Conditions

1. This Registration Certificate is valid only for the premises and purposes specified in the application
2. Registration certificate is not transferable.
3. No corrections in the certificate will be valid unless the request for any correction/change is applied for and the same is acknowledged.
4. This certificate shall remain valid till the Registrant carries on the activity for which it has been issued or surrenders it or till it is revoked or suspended.
5. The grant of this certificate shall be without prejudice to the rights of any other person (s) over the registered premises or purpose to which such person may be lawfully entitled.



National Securities Depository Limited

2nd Floor, Sanghvi Chambers, Near Bazaar Telephone Exchange, Sec-11, Plot - 411/04,
Tel: 91-20-2721-8080, Fax: 91-20-2721-8090, e-mail: nsdl@nsdl.com

e-TDS Intermediary



July 05, 2012

To,
D S VESHALA ENGINEERING ENTERPRISES PRIVATE LIMITED
2003 1 332494,
HYDRABAD, KOTDIRHALLY,
HYDRABAD,
ANDHRA PRADESH 500012
TEL. NO. 040-21760494

Sir/Madam,

Sub - Allotment of Tax Deduction Account Number (TAN)
as per the Income Tax Act, 1961.

Kindly refer to your application (Form 478) dated May 29, 2012 for allotment of Tax Deduction Account Number. In this connection, the following TAN has been issued to you/your organisation:

HVDD05689F

Please quote the same in all TDS challans, TDS certificates, TDS returns, Tax Collection at Source (TCS) returns as well as other documents pertaining to such transactions.

Quoting of TAN on all TDS returns and challans for payment of TDS is necessary to ensure credit of TDS paid by you and faster processing of TDS returns.

The above TAN should also be used as Tax collection at Source Account Number under Section 206CA.

Kindly note that it is mandatory to quote TAN while furnishing TDS returns, including e-TDS returns. e-TDS return will not be accepted if TAN is not quoted.

This supersedes all the TAX Deduction/Collection Account Number, allotted to you earlier.

Income Tax Department

This is a computer-generated letter. Hence, signature is not required.

Register TAN online at TIN website (www.tin-nsdl.com) to avail various facilities like consolidated TDS / TCS statement, bulk upload of Form 15CA and other features.

Central Income Tax Department does not send e-mails regarding refunds and does not seek any taxpayer information like user name, password, details of ATM, bank accounts, credit cards, etc. Taxpayers are advised not to part with such information on the basis of emails.



Government of India
And
Government of Telangana
Form GST REG-25

Certificate of Provisional Registration

1.	GSTIN	36AAECD2653H1ZR
2.	PAN	AAECD2653H
3.	Legal Name	D S VESHALA ENGINEERING ENTERPRISES PRIVATE LIMITED
4.	Trade Name	D S VESHALA ENGG ENT PVT LTD
5.	Registration Details under Existing Law	
	Act	Registration Number
(a)	Central Excise Registration Number	AAECD2653HEM001
(b)	TIN under Value Added Tax	36754565141
(c)	Corporate Identity Number / Foreign Company Registration Number	U28112ap2011ptc072046
Date	28/06/2017	

This is a Certificate of Provisional Registration issued under the provisions of the Act.

राष्ट्रीय लघु उद्योग निगम लिमिटेड
NSIC THE NATIONAL SMALL INDUSTRIES CORPORATION LIMITED
ISO 9001 : 2008

(A Government of India Enterprise)

Sr. No.

11502

TECHNICAL SERVICES CENTRE
Kamala Nagar, ECIL Post, Hyderabad - 500062

GOVERNMENT PURCHASE ENLISTMENT CERTIFICATE

Ref. No. NSIC/TSCHYDGP/2012-13/526

Date: 04/10/2013

M/s. D. S. Veshala Engineering Enterprises Pvt. Ltd.,
Plot No. 5-6-35/232, Shaikpetam,
Kukatpally, Balanagar,
Rangareddy Dist.

CERTIFICATE OF REGISTRATION UNDER SINGLE POINT REGISTRATION SCHEME

Units registered under this scheme are considered to be at par with those registered directly with DGSE.

Name of the Directors:

1) Shri. V. Dhananjaya 2) Smt. V. Shobha 3) Shri. V. Girish Khanna

GOVERNMENT PURCHASE REGISTRATION NUMBER: NSIC/TSCHYDGP/2012-13/526

MONETARY LIMIT: Rupees 51.00 Lakhs. (Rupees Fifty One Lakhs Only)

Your name is registered as a Small Scale Unit eligible for participating in the Central Government Stores Purchase Program as per the Single Point Registration Scheme for the items given in store details.

Sl. No.	Name of the Stores	Specifications to which Stores are manufactured	Qualitative Capacity	Quantitative Capacity on Single Shift basis
1.	Precision Machined Components and sub Assemblies			
	a) General Machining	As per customer specification	Length: 3 Meters Max Dia: 750mm Max	120 tonnes
	b) Machining on CNC Lathes		Length: 1.5 Meters Dia: 150mm Max	
c) Vertical Milling Centre		X-1200 mm Y-1700 mm		
2.	General Fabrication	As per customer specification	Thickness: 30 mm Max	250 tonnes

(J.J. Venkataschalapathi)
D.G.M. & Centre Head



Condition Overleaf

ABOUT US

A Brief Company Insight

As D.S. Veshala Engg Ent. Pvt. Ltd. (DSVEEPL) faces the 21st century, the company takes pride in its work by using the latest and updated technology available.

Since its start of operation in (May 1991) up to this day, DSVEEPL (formerly run by name **D.S. ENGINEERING ENTERPRISES**) have been providing Complete Machined Parts of High Quality Precision Engineering Components, Machined Assemblies and Full Fabricated Assemblies to various clients fulfilling all of their Stringent Needs.

We cater all our clients with utmost reliability. We address all their Precise component needs by complete manufacturing of parts from Raw materials to Finished goods as per requirement while assuring and meeting all quality parameters as per drawings.

Our Firm Believes, Paying Major Emphasis on SAFE work culture will give Results of Overall Superior Quality Products.



ABOUT US

A Brief Company Insight

Continued...

Merely because of our COMMITMENT towards TOTAL CUSTOMER SATISFACTION

We are listed as vendor to supply Heavy Duty Slurry Pump Parts to **Metso India Pvt. Ltd.** We cherish this activity for about 18 years now.

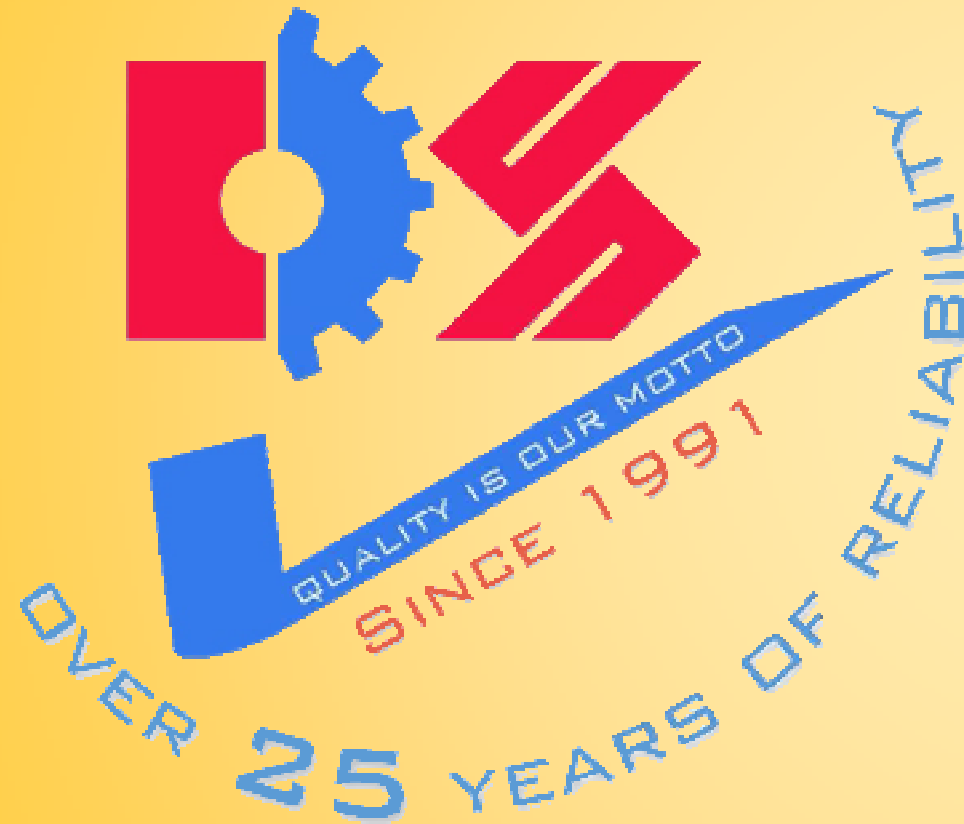
An open communication policy is practiced throughout the company wherein the personnel are encouraged to air their problems and resolve them at the earliest possible time.

Company production is strongly determined to lead in this industry by its new management style and system of operation. Its simple organized structure, office procedures, and policies reflect a new enterprising industry, but still concerned on work volume capacity and efficiency and reached a level of about 20 to 25 tons per month with Null accidents reported.



**25 Years of Expertise in Precise Quality Engineering
Components with Dedicated & Reliable Services.**

D.S. Engineering Enterprises



Our Associated Firms :

M/s D.S. Engineering Enterprises

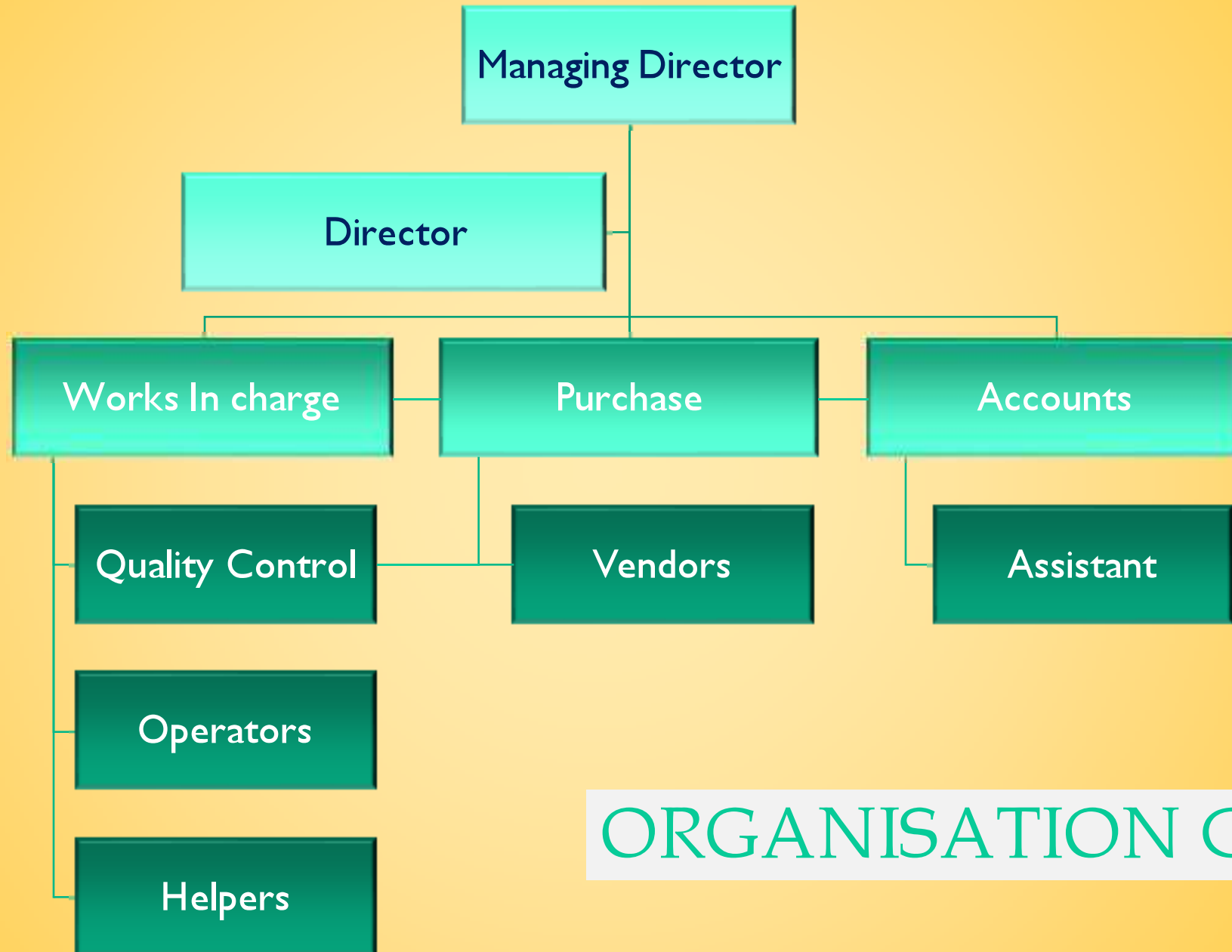
M/s UNI Jig Boring

M/s Venkateshwara
Gear Wheels

M/s Girish Industries



**GIRISH
INDUSTRIES**



ORGANISATION CHART



**D.S. VESHALA ENGINEERING
ENTERPRISES PVT. LTD.**

QUALITY POLICY

QUALITY PLEDGE

We are committed to being very aggressive in our attitude towards quality and customer service, primarily since we want to be ranked as the "best" in our business. Quality is not just another goal, it is our basic strategy for survival and future growth.

PRIORITY

Our customers demand and warrant a high quality product---it is our responsibility to give them what they want. If we don't, they'll find someone who can. If customer requirements are unclear, then it our job to seek out a better understanding of their requirements/specifications. If we fail at any time, then we must determine what went wrong and assure that it doesn't happen again.

QUALITY FIRST

It must be clearly understood that we'll not allow quality to take second place behind cost or schedule. All employees have the right to question their supervisor's decisions or actions if they feel that quality is being compromised.

MISSION

To be recognized by our customers as a leading supplier of High Quality Components & Assemblies

Our company will achieve its mission by :

- * Meeting and Exceeding Customers Expectations.
- * Continuously Improving Quality of Components and Processes.
- * Maintaining an Open and Participative Environment that recognizes and Respects every employees contribution.

VISION

Rise into prominence and gain the stature as one of the Most Reliable and Prestigious player in the Manufacturing Industry.

To incessantly strive towards providing our customers always a quality product, and ultimately the highest level of customer satisfaction.

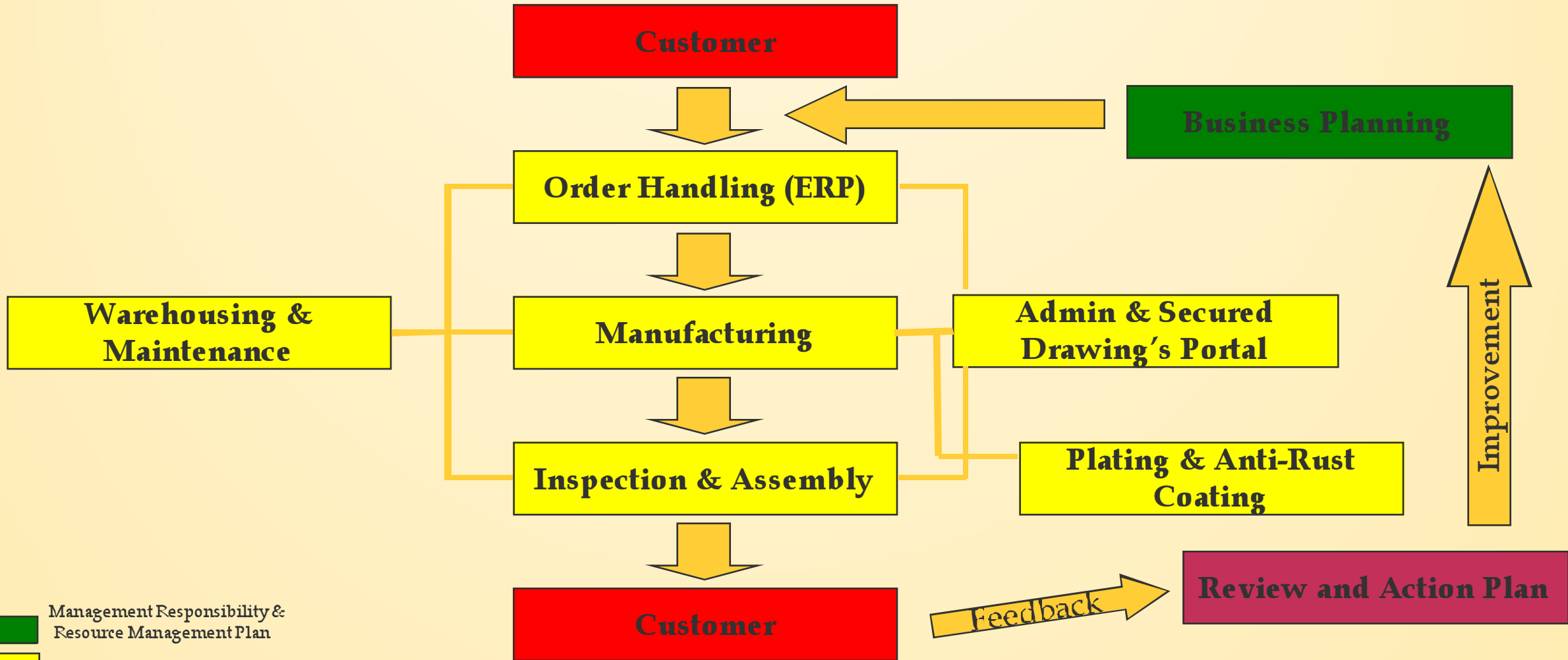
To be a company that maintains a perfect balance between New and Existing business areas, and also between profit and investment.



Quality Plan

Sr.	Stage Of Product Recognition	Verification Parameter	Acceptance Criteria	Other Reference Document
01	Understanding Customer Requirements	Technical & Commercial Feasibility to Fulfill Requirements	Requirements Understood & are Feasible	Customer Enquiries/ P.O
02	Purchasing	Purchasing as per Specifications & Delivery Schedule	Specifications Clarified to Supplier; Delivery Schedule Informed	Purchase Specifications / Test Reports
03	Receiving Inspection	Material /Product Received	Material /Product Acceptable as per Specifications	Inspection Plan/Test reports
04	Manufacturing / Assembly & IN-Process Inspection	Products Manufactured/ processed As Per Required Specifications	Products Acceptable as per Specifications	Inspection Plan
05	Final Inspection	Product Dimensions / Functional Aspects	Product Acceptable As Customer Drawing Requirements/ Deviations	Inspection Plan/Reports
06	Packing & Dispatch	Product Has Passed All Above Stages & is Acceptable	Timely Delivery/Dispatch	Dispatch Schedule/Invoices

BUSINESS PROCESS CHART



Management Responsibility &
Resource Management Plan

Product/Service Realization(Do)

Monitoring & Measurement(Check-Act)



OUR STRENGTH

▫ Work Force

- Learning organization, think "customer", respect for individual, feeling of ownership
- Highly Skilled
- Technically Qualified & Professional Management
- Young & Dynamic Work Force

▫ Means

- Sound Business Norms , Financial Ethics and Track Record
- Very Good Bank Relation and Support

▫ Methods

- Management by Objectives
- Responsibility and Accountability accepted by management
- Efficient work process design capability
- Secured & Superior Client's Drawing Management Portal.



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OUR SERVICES

FACILITY, MACHINERY & EQUIPMENT

PRODUCTS & APPLICATION

MAJOR CLIENTS

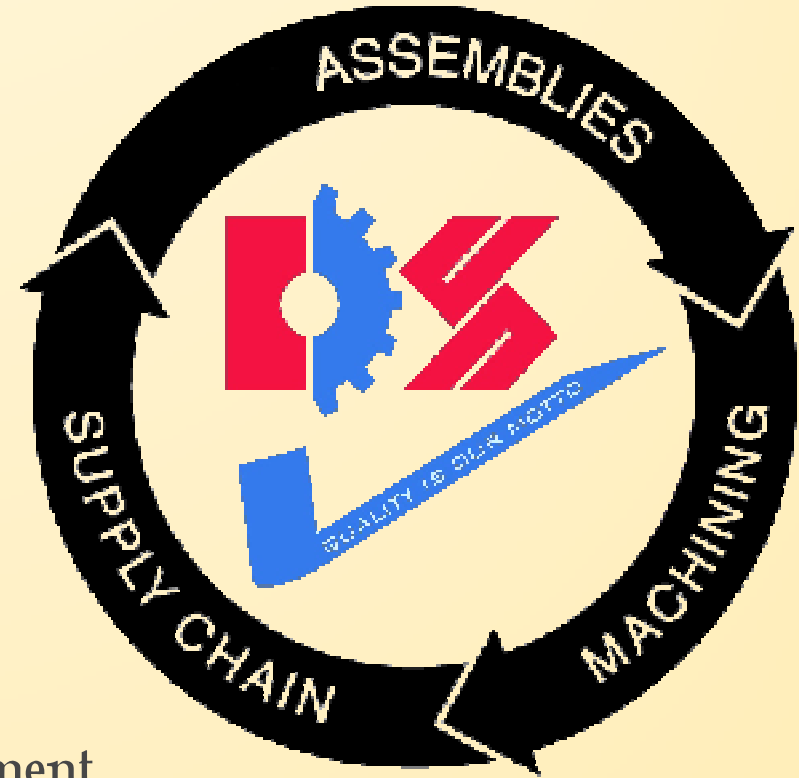
FUTURE PLANS

SERVICES RENDERED

Single-Source Solutions

Specialized Services:

- CNC Machining
- CAD/CAM Services
- Process Engineering
- Tool Design
- Fabrication
- Quality Control Inspection Services
- Supply Chain Management
- Manufacturing Mechanical Assemblies
- Engineering Manufacturing Services and Project Management
- Cylindrical Grinding Services (I.D & O.D)
- Horizontal Boring Services



SERVICES RENDERED

Out Source Facilities

Our works are located in a very prime & active Industrial area, thus we enjoy a good Tie -Up's with Reliable & Competitive Suppliers of Forgings , Steels , Alloy Steels , Castings of all sizes in all Ferrous and Non-Ferrous Grades & all kinds of Packaging Material.

Our handy Sub-Contractors also provide us following facilities like

- Induction Hardening, Case Hardening
- Heat Treatment ,Annealing
- Powder Coating
- Electro Plating – Zink (Blue, Yellow, Clear), Zink Trivalent, Cadmium Trivalent, Nickel etc.
- Surface Grinding, Profile Grinding
- 3D Coordinate-Measuring Machine Inspection
- Non Destructive Testing Services
- Chemical Analysis Services
- Mechanical Testing Services
- Water Jet, Laser, Plasma Metal Cutting
- Rubber Lining, Rubber 'O' Rings
- Anodising
- JIG – Boring Services

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MAJOR CLIENTS

FUTURE PLANS

PLANT AND MACHINERY

UNIT - I



Kirby Constructed Wide Span Shed
160 Ft. Long x 45 Ft. Wide x 34 Ft. Height



- ❑ Shed Structure Designed & Erected to facilitate a minimum of 35 Ton Crane load for heavy fabrications.
- ❑ Additionally Two more independently workable side lane crane facility also designed for faster working environment.
- ❑ Currently a 10 Ton Capacity EOT & a 3 Ton Capacity lane Cranes are working parallelly.



A Three Storied RCC Structure.

- First Floor is held for Precision Assembly, Stores and for some machinery for high precision works in near future. This place will be turned into fully temperature controlled for better precision.
- Second Floor is office and administrative space
- Conference Room, Pantry & Eatery Room

Efficient Office Space





- ❑ Turbo Ventilators are installed on top of the roof to cool down the shed and to maintain a comfortable working environment for the operators particularly in Summers.
- ❑ We also installed 10 Fire Extinguishers in our works to prevent fire accidents .



A Custom Designed and Assembled electrical hub, considering all the current and future needs of machinery and power factor.

Power Backup facility With DG for works & Inverter Battery Backup for Office.





A Dedicated A/C temp. Controlled Inspection Room with Crane Facility.

For Inspection, We only use Dedicated Instruments with a least count of 1micron.

A Granite Surface Plate of 2000mm x 1000mm is also seen here.





Vertical Machining Centers





Cylindrical Grinding Machines
(O.D)





With Face Grinding Attachment

Cylindrical Grinding Machine For (I.D)





CNC Turn Centre



**Horizontal Boring Machine
with DRO**



Conventional Machines



Universal Head Tapping Machine



A View from Office Floor

Ample Ventilation & Day Light

Incoming Raw Castings Area



Main Shutter
20 Ft x 18 Ft





Multi Utility Works Space



3 Cylinder Compression

SAFETY FIRST



Safety Operating Procedure

LATHE



D.S. Veshala Engg. Ent. Pvt. Ltd.

This machine can only be operated by a trained and authorised employee of the company. Equipment must NOT be altered or modified without authorisation.

INSTRUCTIONS

1. Do NOT operate the machine without all guards in place.
2. Check all switches, controls and emergency stops before use.
3. Use mechanical aids for positioning heavy chucks and work.
4. Use correct feeds and speeds for the material.
5. Keep hands/fingers away from rotating parts, work and cutting tools.
6. Do NOT handle Scrap with bare hands.
7. Constrain loose clothing.
8. Do NOT leave the key in the chuck.
9. Clamp or support the work securely.
10. Material should NOT be protruding from headstock spindle.
11. Store material in rack provided.
12. Use minimum overhang of work from work holding device.
13. Use basket/net to catch parted-off work.
14. Clean the machine down after use.
15. Place all scrap or waste in the appropriate bin.
16. Clean up any liquid spills.
17. Wash hands after handling cutting fluids.
18. Report all machine faults and hazards to the supervisor.

CAUTION - Beware of flying objects; rotating parts; sharp machined edges; slips caused by spills; and sharp Scrap.



REMEMBER . . . Safety is Everybody's Responsibility.

Safety Operating Procedure

Bench Grinder



D.S. Veshala Engg. Ent. Pvt. Ltd.

This machine can only be operated by a trained and authorised employee of the company. Equipment must NOT be altered or modified without authorisation.

INSTRUCTIONS

1. Do NOT operate the machine without all guards, shields and tool rests in place.
2. Do NOT operate if flammable materials (paper, wood, gas, liquid, etc.) are within 2 metres of machine.
3. Isolate the power when setting up or performing maintenance.
4. Ensure grinder is stable and secured properly to bench/stand.
5. Check condition of wheels for cracks/chips and damage before use.
6. Do NOT use a wheel that has been dropped or is damaged.
7. Ensure shields are fitted and positioned correctly.
8. Keep hands/fingers away from rotating grinding wheels.
9. Confine loose clothing and hair.
10. Tool rest gap should be a maximum of 2mm
11. Select the correct grinding wheel for the material.
12. Hold the work securely on tool rest.
13. Avoid overheating the work or applying too much pressure.
14. Never attempt to stop or slow the wheel by hand – let stop by its own.
15. Place all scrap or waste in the appropriate bin.
16. Report all machine faults; damaged wheels; and hazards to the supervisor.

CAUTION - Beware of hot ground objects; fracturing wheel; jamming material between wheel and tool rest; touching the rotating wheel; and fire hazard from grinding sparks.



Report Accidents
and Seek First Aid

REMEMBER . . . Safety is everybody's responsibility.

Safety Operating Procedure

Cylindrical Grinding Machine



D.S. Veshala Engg. Ent. Pvt. Ltd.

This machine can only be operated by a trained and authorised employee of the company. Equipment must NOT be altered or modified without authorisation.

INSTRUCTIONS

1. Do NOT operate the machine without all guards in place.
2. Turn off power when setting up and performing maintenance.
3. Check all switches, controls and emergency stops before use.
4. Check condition of grinding wheel before turning on wheel spindle.
5. Use mechanical aids for positioning heavy equipment and work.
6. Keep hands/fingers away from rotating wheel, work and moving table.
7. Do NOT touch work while rotating.
8. Clamp and/or support the work securely.
9. Check table stop positions by hand before use.
10. Use correct table speed and feed rate.
11. Do NOT use excessive depths of cut.
12. Do NOT handle sharp ground edges.
13. Move work well clear of wheel before measuring and inspecting work.
14. Use basket/net to catch parted-off work.
15. Clean the machine down after use.
16. Place all scrap or waste in the appropriate bin.
17. Clean up any liquid spills.
18. Wash hands after handling cutting fluids.
19. Report all machine faults and hazards to the supervisor.

CAUTION - Beware of being struck by moving table; fracturing grinding wheel; Touching the rotating wheel; and sharp ground edges.



Report Accidents
and Seek First Aid

REMEMBER . . . Safety is Everybody's Responsibility.

Safety Operating Procedure

Drilling Machine



D.S. Veshala Engg. Ent. Pvt. Ltd.

This machine can only be operated by a trained and authorised employee of the company. Equipment must NOT be altered or modified without authorisation.

INSTRUCTIONS

1. Do NOT operate the machine without all guards in place.
2. Keep hands/fingers away from all moving parts and the cutting tool.
3. Do NOT handle Scrap with bare hands.
4. Constrain hair and loose clothing.
5. Select the correct speed and feed rate for the cutting tool.
6. Clamp the work securely using a vice or clamp.
7. Clean the machine down and return tools to storage areas after use.
8. Wash hands after handling cutting fluids.
9. Place all scrap or waste in the appropriate bin.
10. Report all machine faults and hazards to the supervisor.

CAUTION - Beware of flying objects; when the drill breaks through; and sharp and/or hot Scrap.



Report Accidents and
Seek First Aid

REMEMBER . . . Safety is Everybody's Responsibility.



6 letter word
7 day job

SAFETY RULES FOR YOUR PROTECTION

- | | | | |
|---|---|----|---|
| KEEP CLEAN WORK AREAS | 1 | 7 | KEEP MACHINE GUARDS
IN THEIR INTENDED PLACE |
| DO NOT OPERATE MACHINERY
UNLESS AUTHORIZED | 2 | 8 | WEAR EYE PROTECTION
WHERE NECESSARY |
| WEAR PROPER CLOTHING
FOR THE JOB | 3 | 9 | BE SURE EVERYONE IS IN CLEAR
BEFORE STARTING EQUIPMENT |
| LIFT PROPERLY-
USE LEGS, NOT BACK | 4 | 10 | REPORT ALL UNSAFE CONDITIONS |
| DO NOT CLEAN, OIL OR ADJUST
MOVING MACHINERY | 5 | 11 | CHECK ELECTRICAL EQUIPMENT
FOR DEFECTS BEFORE USING |
| KEEP HAND TOOLS
IN GOOD CONDITION | 6 | 12 | REPORT ALL INJURIES
AND OBTAIN FIRST AID |



मशीनों का अगर रखेंगे ध्यान
उत्पादन में हम देखेंगे कमाल

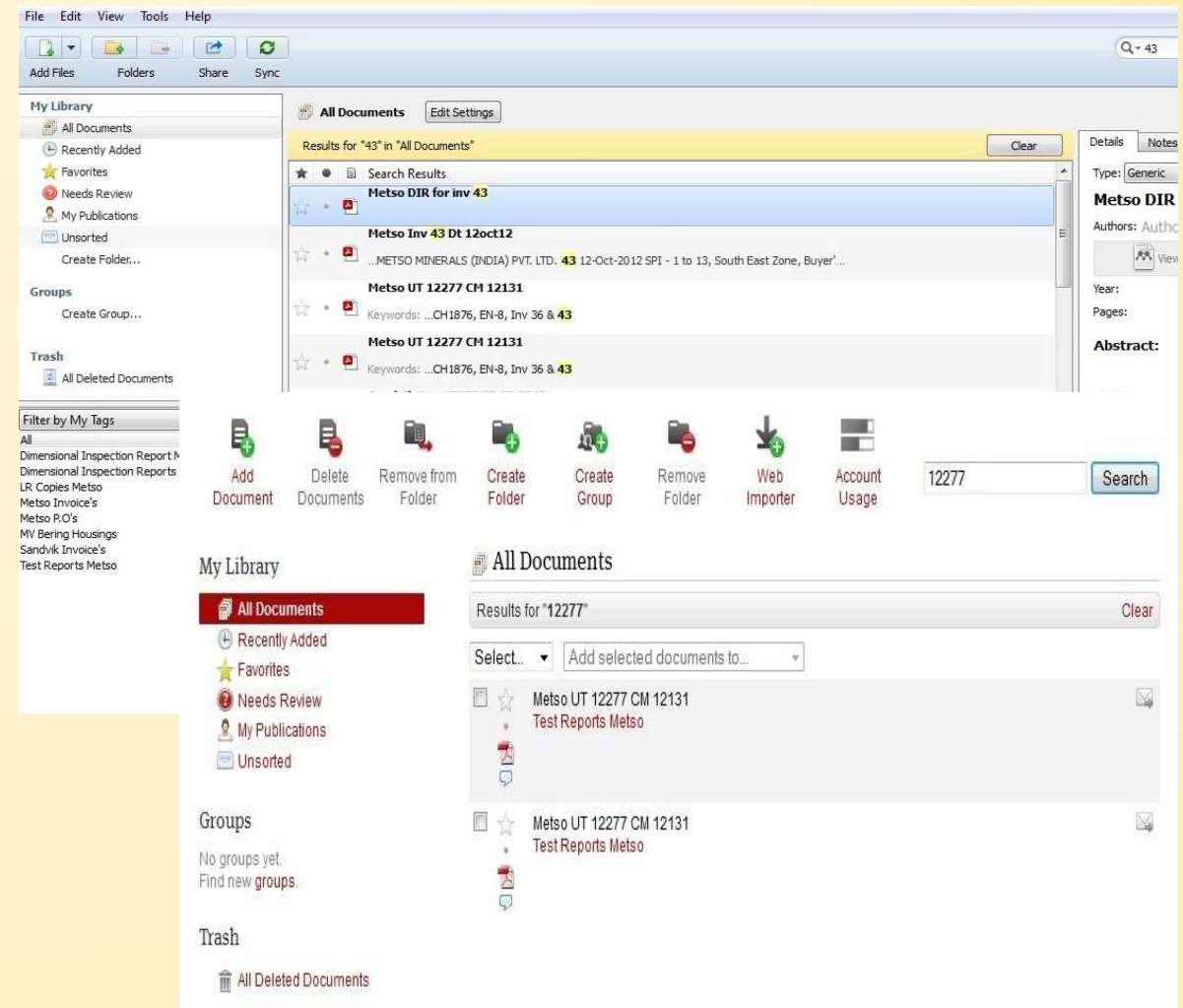
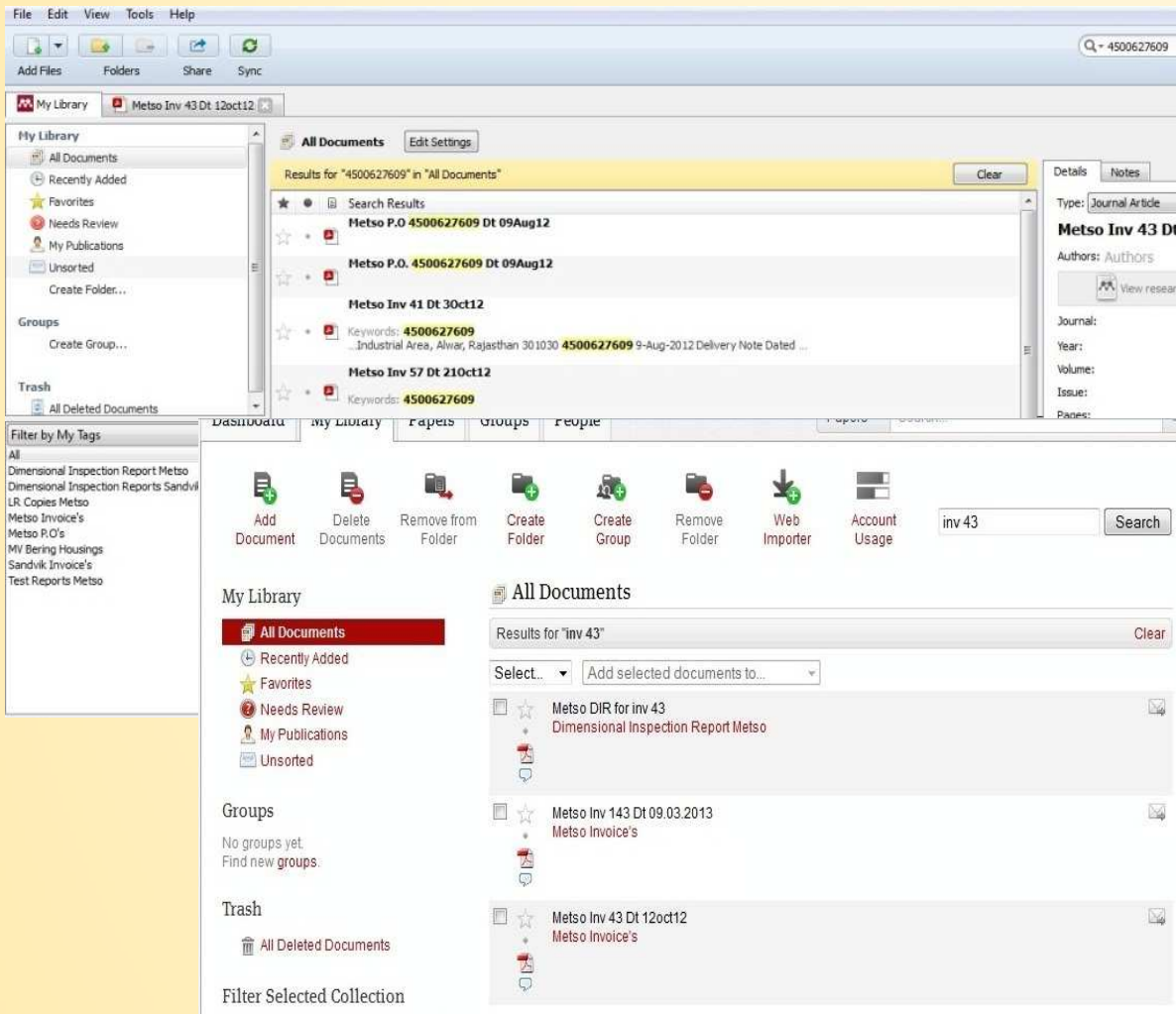
Quick & Infinite Traceability of Dispatched Items – for any Vital Supportive Documents

The screenshot displays a software interface with a search bar at the top right containing 'ch1876'. The main area shows a table of goods with columns for SI No., Description of Goods, Tariff / HSN Classification, and Quantity. The table lists four items, with the third item, 'PDCH1876 SHAFT FR400', highlighted. Below the table, the text 'Basic Excise Duty @ 12%' and 'Education Cess @ 2%' is visible. On the left, a sidebar shows search results for 'ch1876' in 'All Documents', listing various documents like 'Metso UT 12277 CM 12131' and 'Metso Inv 43 Dt 12oct12'. On the right, another sidebar shows search results for '12277' in 'All Documents', listing documents like 'Metso UT 12277 CM 12131' and 'Metso Inv 43 Dt 12oct12'. A details panel for 'Metso Inv 43 Dt 12oct12' is open, showing fields for Type, Authors, Journal, Year, Volume, Issue, Pages, Abstract, Tags, Keywords, URL, and Catalog IDs.

SI No.	Description of Goods	Tariff / HSN Classification	Quantity
1	PDCH3538 BEARING CYLINDER FR750 Drg. No. CH3538 Rev D Item No. 000230	84137096	3 No.
2	PDCH3538 BEARING CYLINDER FR750 Drg. No. CH3538 Rev D Item No. 00240	84137096	3 No.
3	PDCH1876 SHAFT FR400 Drg. No. CH1876 Rev D Item No. 00200 U T No 12277 & C M No. 12131 Unique No. DS233 & DS234	84137096	2 No.
4	PDCH1876 SHAFT FR400 Drg. No. CH1876 Rev D Item No. 00210 U T No. 12277 & C M No. 12131 Unique No. DS235 - DS240	84137096	6 No.

Basic Excise Duty @ 12%
Education Cess @ 2%

- ❑ After a Component is dispatched from us, We can Track down any of the its relevant reports or Supportive Documents, No matter how many years are passed by.
- ❑ All the Vital dispatch Documents like Invoices, Purchase Orders, Our unique No.'s of dispatched parts, Test Certificates, Dimensional Reports, Transport LR Copies are smartly linked with each other. We Can Search through any of criteria independently and simultaneously.



❑ Complete Order and Dispatch history for every single component we manufacture is recorded and ready to be traced down in seconds.

❑ Thanks to Cloud Computing. No Matter where we are, with in Seconds we can trace the Exact vital documents to the Customers through online server as well.

Secured Drawing Management with Quick Retrieval

My Library

Authors	Title	Year	Published In	Added
	SHAFT FR600 CH8373 Rev C - PDC1888			Feb 19
	Back Liner Bolt (FR250,FR300,FR500,FR600) SA 501475 Rev F			Feb 19
	Back Liner Bolt FR600 CH2994 Rev D - PD740040			Feb 19
	Bearing Housing FR600 CH3041 Rev D - PD740004			Feb 19
	Back Liner Bolt FR600 CH2994 Rev C - PD740040			Feb 19
	Bearing Housing(Casting) FR600 CH3040 Rev B - PD740004			Feb 19
	Bearing Spacer Inner FR600 CH5999 - PDC1888			Feb 19
	END COVER WetEnd FR600 CH1898 Rev E - PDC1898			Feb 19
	Bearing Spacer Outer FR600 CH6000 - PDC1887			Feb 19
	Back Liner Bolt FR600 CH2994 Rev F - PD740040			Apr 2
	SHAFT FR600 CH1887 Rev J - PDC1887			Apr 17
	Shaft Spacer FR600 CH3082 Rev C - PDC1887			Apr 17
	END COVER DryEnd FR600 CH3076 Rev A - PDC1887			2:57pm

Search Results

Search Results
Bearing Housing FR400 CH3039 Rev D - PD730004
Bearing Housing FR250 CH3035 Rev F - PD710004
Bearing Housing (Casting) FR400 CH3038 Rev B - PD730004
Bearing Housing FR600 CH3041 Rev D - PD740004
Bearing Housing FR750 CH3538 Rev D - PDC1887
Bearing Housing (Casting) FR250 CH3034 Rev E - PD710004
Bearing Housing Fr 'G' CH 1154 - PDC1154
Bearing Housing(Casting) FR600 CH3040 Rev B - PD740004
Bearing Housing (Casting) FR 'G' CH1153 - PDC1154
Bearing Housing (Casting) FR750 CH3538 Rev B - PDC1887
Bearing Spacer Inner FR600 CH5999 - PDC1887
Bearing Housing FR750 CH3538 Rev C - PDC1887
Bearing Spacer Outer FR600 CH6000 - PDC1887

Details

Type: Generic

SHAFT FR600 CH8373 Rev C - PDC1888

Authors: Authors

Year:

Pages:

Abstract:

Tags:
Frame 600; Metso

Keywords:

❑ Secured and Quick Access to the exact Drawing across all the assemblies and individual drawings, for Sudden recurred order after several years.

❑ All the Drawings are well organized and linked to their respective assembly, keeping all the changes, revisions on track



1 **Mr. Jan E. Andersson**
General Manager, SBL Pump Solutions
Mining & Construction Technology,
Metso (Sweden)

2 **Mr. Sanjay Vir**
Production Manager (Slurry Pump Division)
Metso (India)

3 **Mr. Chris Wyper**
Product Manager (Slurry Pumps)
Mining & Construction Technology,
Metso (Australia)

**Thoroughly Appreciated our effort, for meeting the Global Quality Standards in all the Finished Products
And also appraised a very Tidy & Sophisticated works Facility for further New Product Developments.**

1 **Mr. JOACHIM MULLER**
Quality Manager,
Construction & Development
VOGELE (WIRTGEN Group), Germany

2 **Mr. MATTHIAS HETTICH**
Dy. Manager
Construction & Development
VOGELE (WIRTGEN Group), Germany

3 **Mr. Sandesh**
Quality Manager
WIRTGEN India Pvt. Ltd.
Pune.



Evaluated our works facility and quality and expressed good reviews to become part of their ongoing product expansion in India and global market supply.

LIST OF MAGHINERY

Serial No	Description Of Instruments	Make	Quantity	Feature
1.	Vertical Machine Centre	Lead Well	1	1600mm x750mm x 800mm ATC 20
2.	Vertical Machine Centre	BFW	1	1100mm x750mm x 750mm ATC 20
3.	CNC Turn Centre	WMW	1	1.5meter Between Centre; 500mm Swing over bed 12 - Turret
4.	CNC Turn Centre	HMT	1	1.5meter Between Centre; 500mm Swing over bed 12 - Turret
5.	LATHE BOMBAYLATHE	MYSORE	1	3 METER (SOB 1mtr; 600mm)
6.	LATHE Kirloskar	MYSORE	2	3 METER (300mm)
7	LATHE Kirloskar	MYSORE	1	4 METER (300mm)
8.	LATHE Kirloskar R3	MYSORE	1	9 FEET (300mm)
9.	Lathe LB 17	H M T	1	6 FEET

Serial No	Description Of Instruments	Make	Quantity	Feature
10.	Lathe LB 20	H M T	1	8 FEET
11	Lathe LB 25	H M T	1	9 FEET
12.	Lathe HONEST	GUJARATH	1	9 FEET
13.	Lathe AMIT	GUJARATH	3	6.5 FEET
14.	LATHE	GUJARATH	1	2.5 Mtr (SOB 900; 1200mm)
15.	CYLINDRICAL GRINDING MACHINE	WMW-Germany	1	Between Center 2000mm SOB 450mm
16.	INTERNAL GRINDING MACHINE	WMW-Germany	1	Center Ht. 400mm
17.	RADIAL DRILL MACHINE	GUJARATH	1	Ø40mm
18.	DRILL MACHINE	GUJARATH	2	Ø19mm
19.	DRILL MACHINE	PRAGA TOOLS	1	25MM
20.	MILLING MACHINE	HINA	1	
21.	MILLING MACHINE FN3	HMT	1	
22.	BENCH / Hand Grinders		10	

Serial No	Description Of Instruments	Make	Quantity	Feature
23.	WELDING MACHINE RECTIFIRE (INVERTOR)	ELECTROMECH	4	
24.	WELDING MACHINE (AIRCOLLED)		5	
25.	Welding Machine on Single Phase		1	
26.	POWER HECK SAW CUTTING MACHINE		1	
27.	CRANE	INDEF	1	3 TON
28.	CRANE	INDEF	1	2 TON
29.	CRANE		1	7.5 TON
30.	TOOLPOST Grinding Attachment		1	
31.	HAND DRILL MACHINE's		3	
32.	COMPRESSOR'S	GUJARATH	2	
33.	3 -Cylinder Compressor PT-100 With Heatless Air Dryer	PURE AIR	1	40cfm/12.5kg/cm ²
34.	Cummins 62.5 KVA Silent Generator Set	Cummins DG	1	62.5 KVA
35.	SMART TAPPING MACHINE	Ravis ons	1	upto M24

LIST OF INSTRUMENTS

Sl.No.	Instrument Type	Range	Make	Quantity
1.	Micro Meter	400-500mm	Mitutoyo	4
2.	Micro Meter	300-400mm	Mitutoyo	5
3.	Micro Meter	150-100mm	Mitutoyo	7
4.	Micro Meter	100-200mm	Mitutoyo	6
5.	Micro Meter	75-100mm	Mitutoyo	6
6.	Micro Meter	50-150mm	Mitutoyo	4
7.	Micro Meter	50-75mm	Mitutoyo	4
10.	Depth Micro Meter	50mm	Mitutoyo	2
11.	InSide Micro Meter	50-1000mm	Mitutoyo	2
12.	Vernier Caliper	2000mm	Mitutoyo	2
13.	Vernier Caliper	1000mm	Mitutoyo	3

Sl.No.	Instrument Type	Range	Make	Quantity
14.	Vernier Caliper	600mm	Mitutoyo	10
15.	Vernier Caliper	300mm	Mitutoyo	12
16.	Vernier Caliper	200mm	Mitutoyo	12
17.	Depth Vernier	200mm	Mitutoyo	6
18.	Height Gauge Digital	600mm	Mitutoyo	1
19.	Height gauge	300mm	Mitutoyo	3
20.	Bore Gauge	150-350	Mitutoyo	4
21.	Bore Gauge	50-200	Mitutoyo	6
22.	Bore gauge	35-65mm	Mitutoyo	2
22.	Bore gauge	500-600mm	Mitutoyo	2
23.	Surface Plate	800mm × 800mm		1
24.	Surface Plate	2000mm × 1000mm	Jafuji	1
25.	Electronic Weighing Machine	200Kg	SIGMA	1

Sl.No.	Instrument Type	Range	Make	Quantity
26.	Micro Meter	0-25	Mitutoyo	2
27.	Micro Meter	25-50	Mitutoyo	2
28.	Micro Meter	50-75	Mitutoyo	2
29.	Micro Meter	75-100	Mitutoyo	2
30.	Micro Meter	100-125	Mitutoyo	2
31.	Micro Meter	100-200	Mitutoyo	3
32.	Micro Meter	200-300	Mitutoyo	3
33.	Micro Meter	300-400	Mitutoyo	2
34.	Micrometer	400-500	Mitutoyo	2
35.	Micro Meter	500-600	Mitutoyo	2
36.	Micro meter	160-250	Mitutoyo	3
37.	Boregauge	250-400	Mitutoyo	2
38.	Boregauge	400-600	Mitutoyo	2

Sl.No.	Instrument Type	Range	Make	Quantity
39.	Plunger Dial Gauge	1 micron least Count	Mitutoyo	4
40.	Plunger dial Gauge	10 micron least Count	Mitutoyo	10
41.	Micrometer(Digital)	0-150mm	Mitutoyo	3
42.	Micrometer(Digital)	150-300mm	Mitutoyo	3
43.	Surface Roughness(Ra) Comparator Specimens		Rubert & Co. England	2
44.	Portable Surface Roughness Tester		Mitutoyo	1
45.	Portable Hardness Tester		Mitutoyo	1

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MAJOR PRODUCTS & CATEGORIES

We are Manufacture and Fabricate Hundreds of Unique Parts in varied Materials, Sizes & Specifications. Of Which largely consists of Shafts, Flanges, Housings and other Fabrications.

They Mainly Comes
under Following
Categories:

Slurry Pump Parts

**Mining & Construction
Equipment Parts**

**Asbestos Plant Equipment
& Assemblies**

**General Fabrication
& Engineering Components**



Slurry Pump Shafts with all-over Grinding Finish



**Anti-Rust Coated Slurry Pump Bearing Housings
(Cast Iron)**



Various Slurry Pump Parts



Total Bearing Cartridge Assembly of Slurry Pump



**Horizontal Slurry Pump Shafts
(Moc: EN8, SS316, EN19, EN24, SS304 etc)**



Vertical Slurry Pump Shafts
(Moc: EN8, SS316, EN19, EN24, SS304 etc)

**Shaft Sleeves of Heavy Duty
Slurry Pump (Moc: SS316)**







**Vertical Slurry Pump Shafts - Rubber Lined
(Moc: EN8 ; Rubber Shore 40/50/60)**



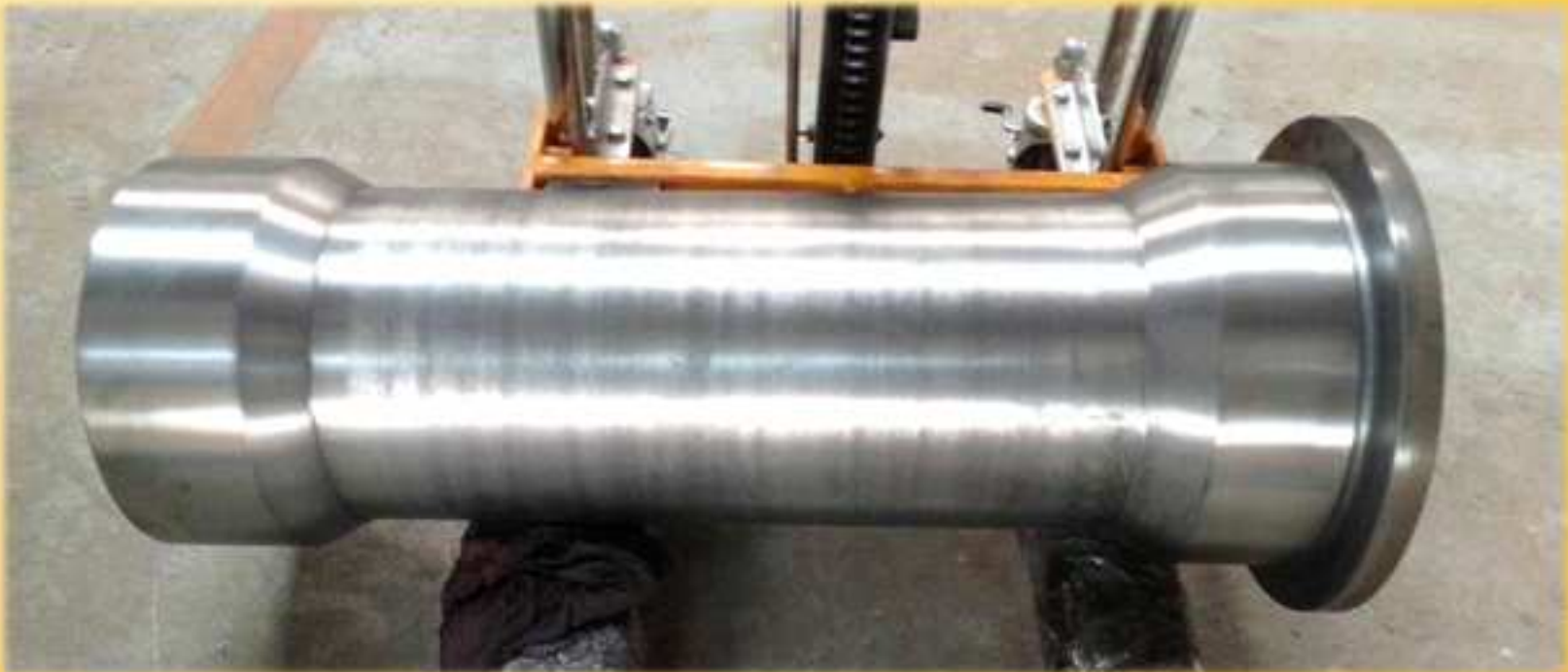


Tectyle 506 Antirust & Secure wooden box packing

**Bearing Housing(over 550 kg)
Of Heavy Duty Slurry Pump (Moc: S.G. Iron)**



Bearing Housing of VASA Slurry Pump



Stringent Quality Assured

CMM Quality Check for all Cylindrical Constraints



ZEISS Calypso



Measurement Plan
PSU BEARING HOUSING 600 P1

Date
January 18, 2013

Drawing No.
CH 3041REV D

Time
6:13:19 pm

Order
* order *

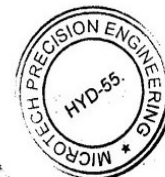
Operator
Master

CMM
C32Bit

Incremental Part Number
1

	Actual	Nominal	Upper Tol.	Lower Tol.	Deviation
1.	Concentricity1 0.0103	0.0000	0.0500		- 0.0103
2.	Concentricity2 0.0189	0.0000	0.0500		- 0.0189
3.	Concentricity3 0.0088	0.0000	0.0500		- 0.0088
4.	Perpendicularity1 0.0188	0.0000	0.0500		- 0.0188
5.	Parallelism1 0.0103	0.0000	0.0500		- 0.0103

Concentricity achieved is under 10 microns



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Eccentric Shafts for Multiple Deck Vibrating Mining Screens
(Eccentricity is up to 35mm)



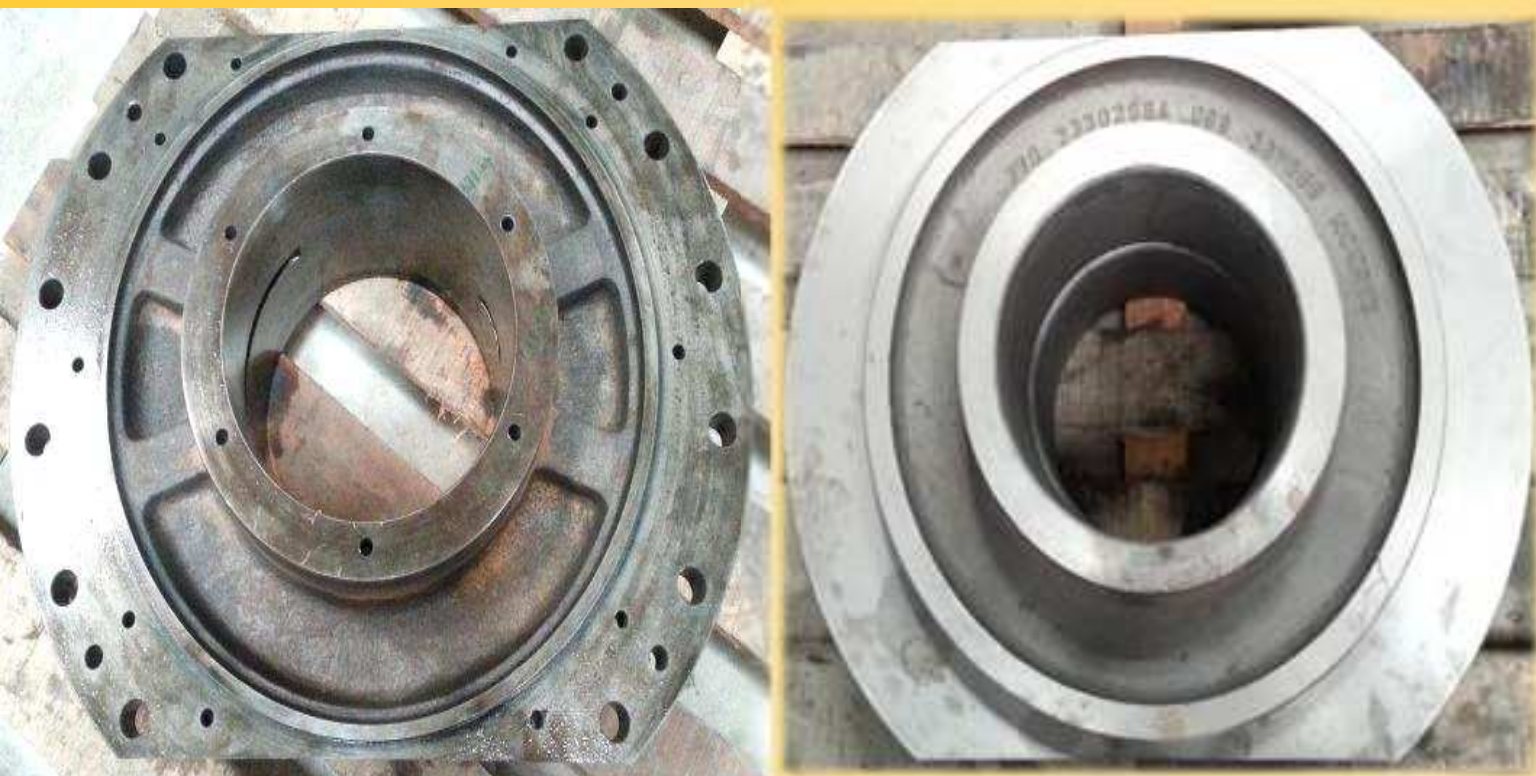
Main Eccentric Shafts of Jaw Crushers
(Eccentricity is up to 40mm)

Labyrinth Covers of Vibrating Screens



Eccentric Pulleys of Vibrating Screens
(Moc: S.G. Iron)

Bearing Housings and Flanges of Vibrating Screens



MV Bearing Housings of Mobile Crushing Screen
(Moc: S.G. Iron)

Complete Machining developed on VMC with special cutter
for split groove inside Bore



Major Vibrating Screen Parts



**Vibrating Screen Unbalance's
(40, 50, 80mm thick MS plate fabrication)**



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Slurry Pump Parts

**Mining & Construction
Equipment Parts**

**Asbestos Plant Equipment
& Assemblies**

**Other Fabrication
& Engineering Components**





Auto Trolley Handling System for Asbestos Sheet Plants

Asbestos Plant Sheet lift Hood Assembly



Bag Shredder Machine



Oil Spray Unit for Asbestos



Cross Cutter Unit



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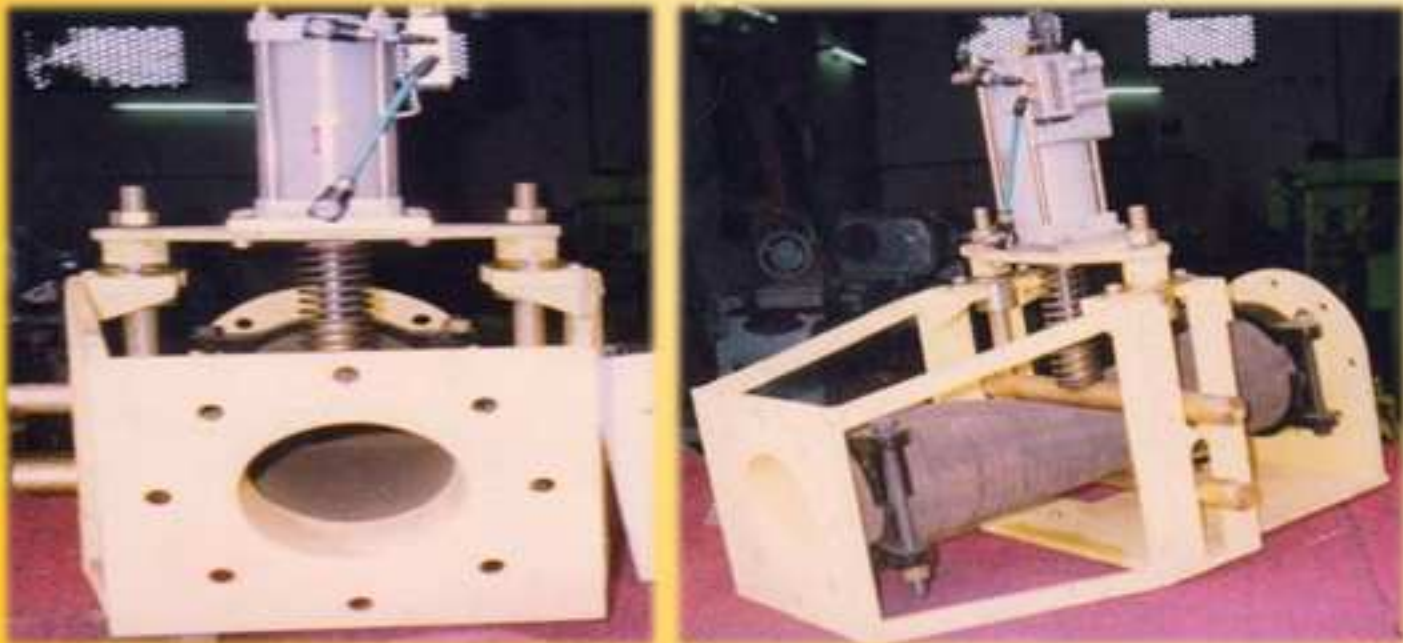
**Mining & Construction
Equipment Parts**

**Asbestos Plant Equipment
& Assemblies**

**General Fabrication
& Engineering Components**



Tube Valve Assembly



BHEL R&D Equipment

Press Tool Die for DRDL - R&D



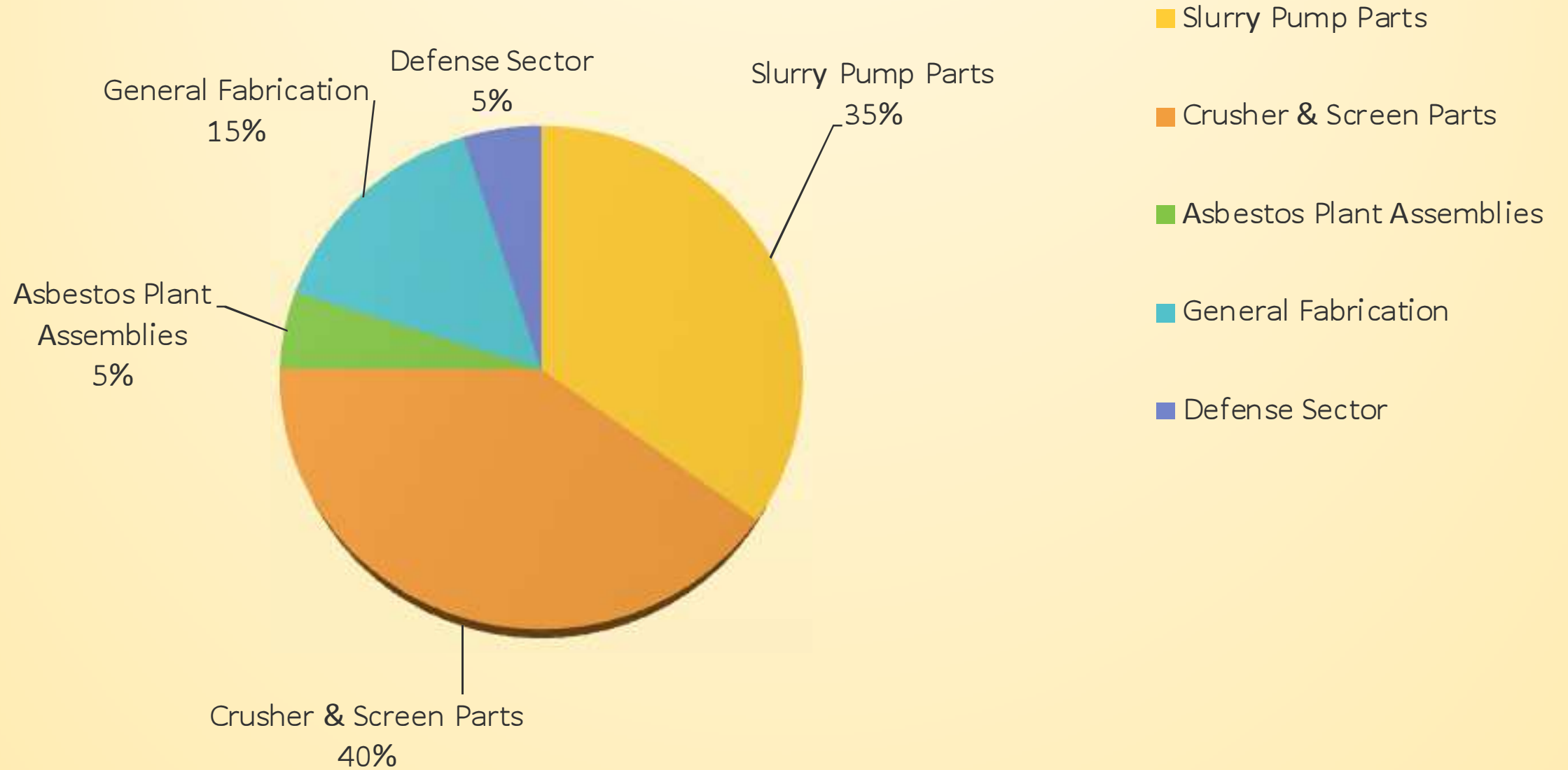
Other Precision Parts





**Granite Slicing Machine
Indigenously Developed
& Sold by us.**

PRODUCT SALES CONTRIBUTION



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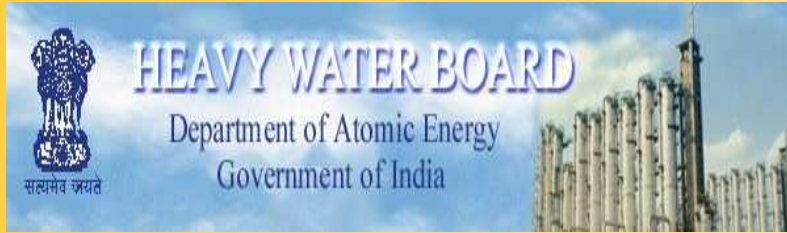
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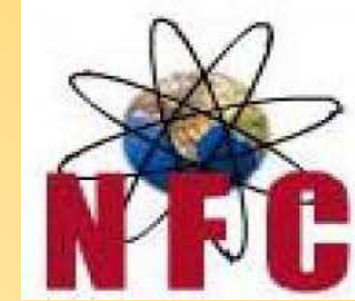
Our Direct Esteemed Customers



at Manuguru



R&D; Hyderabad



at Hyderabad, Kondapalli,
Jharkhand, Kerala, Odisha,
Maharashtra



at Alwar (RJ) & Bawal (HR)



at Dapodi, Pune.



at Karnataka & Gujarath



at Daund,
Pune



at Bihar



at Kolkata, Varanasi & Cuttack

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Machinery Prospects

Machinery Prospects

2018-19	Vertical Machining Centre & CNC Lathe	
2019-20		CNC Cylindrical Grinding 
2019-20		Horizontal Machine Centre, Coordinate Measuring Machine



D.S. VESHALA

Engineering Enterprises Pvt. Ltd.

**Factory: 5-5-35/232, Shaktipetam, Kukatpally,
Hyderabad -72**

(O) 040-23077477; 040-23077474

(M) +91 9391104041 (Dhanunjaya V)

(M) +91 9492447474 (Girish V)

Mail: info@dsengg.net ; Web: www.DSVeshala.com

**THANK
YOU !**